

Supporting Information

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Biomass modeling with correlations for density, calorific value, and heat capacity; torrefaction modeling with a reaction model, kinetic parameters, and volatiles composition; and exergy analysis with the chemical exergy of elements and compounds ([PDF](#))
[ao4c08299_si_001.pdf \(308.1 kb\)](#)

Simulation and Thermodynamic Analysis of the Torrefaction of Woody Biomass Waste

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2. Methodology

2.1 Biomass feedstock modeling

Table S1. Parameter values for the calculation of the Coal Density and Heat of Combustion Correlations (Boie Correlation).

Parameter name	DCOALIGT DENIGT ^a	HCOALGEN BOIEC ^b
Symbol	Value	Value
a_{1i}	0.4397	151.2
a_{2i}	0.1223	499.77
a_{3i}	-0.01715	45.0
a_{4i}	0.001077	-47.7
a_{5i}	-	27.0
a_{6i}	-	-189.0

Adapted from [1] ^a Coal Density; ^b Heat of Combustion Correlations (Boie Correlation)

Table S2. Parameter values for the calculation of the Heat Capacity Kirov Correlations.

j	a _{I,jn}	HCOALGEN CP1C ^c				
		n	n=1	n=2	n=3	n=4
j=1	Moisture		1.0	0	0	0
j=2	Fixed Carbon		0.165	6.8x10 ⁻⁴	-4.2x10 ⁻⁷	0
j=3	Primary Volatile Matter		0.395	8.1x10 ⁻⁴	0	0
j=4	Secondary Volatile Matter		0.71	6.1x10 ⁻⁴	0	0
j=5	Ash		0.18	1.4x10 ⁻⁴	0	0

Adapted from [1] ^cHeat Capacity Kirov Correlations. I = Component; j = Constituent

Table S3. Proximate and ultimate compositions of UFW used as input for simulation [2].

Properties	Feedstock
Moisture content (%)	30.00
Proximate analysis (%)	
Fixed carbon (FC)	17.90
Volatile matter (VM)	77.61
Ashes	4.49
Ultimate analysis (%)	
C	44.91
H	7.25
N	0.64
O ^a	42.71
H/C	1.92
O/C	0.71
Higher heating value (MJ kg⁻¹)	
HHV	19.79

^a determined by difference: O = total mass – (C + H + N + ashes)

2.2 Torrefaction plant modeling

In torrefaction, the emphasis is on the transformation of biomass with a controlled release of volatile compounds, resulting in a more stable material with optimized energy properties. Studies on wood torrefaction indicated that mass loss is mainly due to the decomposition of hemicelluloses [3]. Therefore, a two-step (Figure S1) consecutive reaction model was applied. The model is based on the hemicellulose degradation model and uses a

competitive first-order reaction mechanism [4,5]. This model is widely used to describe the torrefaction kinetics of various biomasses, enabling the decomposition of biomass into its pseudo-components. It illustrates the temporal evolution of mass loss during treatment and has been employed in numerous studies for modeling biomass decomposition [6–11].

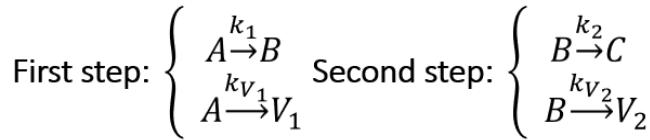


Figure S1. Diagram of the two-step reaction model. Adapted from [2]

According to the model, A represents the original biomass undergoing pre-treatment, B is an intermediate solid product, C is the residual solid product. The volatile fraction released during the process is ascribed to V_1 and V_2 . Those reactions follow the first-order model [3,4,12,13], resulting in Eqs. (1–5) by integration.

$$Y_A = e^{[-(k_1 + k_{V_1})t]} \quad (1)$$

$$Y_B = \frac{k_1}{(k_2 + k_{V_2}) - (k_1 + k_{V_1})} \left[e^{[-(k_1 + k_{V_1})t]} - e^{[-(k_2 + k_{V_2})t]} \right] \quad (2)$$

$$Y_{V_1} = \frac{k_{V_1}}{(k_1 + k_{V_1})} \left[1 - e^{[-(k_1 + k_{V_1})t]} \right] \quad (3)$$

$$Y_C = \frac{k_1 k_2}{(k_2 + k_{V_2}) - (k_1 + k_{V_1})} \left[\frac{e^{[-(k_2 + k_{V_2})t]}}{(k_2 + k_{V_2})} - \frac{e^{[-(k_1 + k_{V_1})t]}}{(k_1 + k_{V_1})} \right] \quad (4)$$

$$+ \frac{k_1 k_2}{(k_2 + k_{V_2})(k_1 + k_{V_1})}$$

$$Y_{V_2} = \frac{k_1 k_{V_2}}{(k_2 + k_{V_2}) - (k_1 + k_{V_1})} \left[\frac{e^{[-(k_2 + k_{V_2})t]}}{(k_2 + k_{V_2})} - \frac{e^{[-(k_1 + k_{V_1})t]}}{(k_1 + k_{V_1})} \right] \quad (5)$$

$$+ \frac{k_1 k_{V_2}}{(k_2 + k_{V_2})(k_1 + k_{V_1})}$$

The terms k_1 , k_{V_1} , k_2 and k_{V_2} denote the four Arrhenius kinetic parameters (Table S4) and can be determined by fitting the experimental thermogravimetric (TG) curves (mass loss) and numerical predicted data. Equation (6) (Arrhenius equation) describes the relationship between pre-exponential factor (A_{0i}), activation energy (E_{ai}), universal gas constant, denoted as $R = 8.314 \text{ J K}^{-1} \text{ mol}^{-1}$, and temperature T (in K). The kinetic parameters were determined in previous studies [2].

$$k_i = A_{0i} e^{\left(\frac{-E_{ai}}{RT}\right)} \quad (6)$$

Table S4. Kinetic parameters.

i	$A_{0i} (\text{s}^{-1})$	$Ea_i (\text{J.mol}^{-1})$
1	2.78×10^9	1.25×10^5
V_1	1.46×10^7	1.13×10^5
2	5.35×10^0	5.03×10^4
V_2	6.08×10^5	1.04×10^5

Adapted from [2].

At the end of the process, the total final composition of the mass fraction of the solids (Y_{TS}) is determined by the sum of masses Y_A , Y_B , and Y_C , while total final composition of the mass fraction of the volatiles (Y_{TV}) is composed of the sum of V_1 and V_2 [8]. Y_{TV} can be subdivided according to the proportion of each of the nine components present in V_1 and V_2 .

Bates and Ghoniem [12] studied the modeling and evolution of volatile products from the torrefaction of willow, where the composition of the volatiles released during torrefaction was qualitatively and quantitatively analyzed. These values served as the basis for the composition of the volatiles of the present work (Table S5). In V_1 , highly oxygenated species such as water, carbon dioxide, and acetic acid are found, while V_2 is mainly composed of

condensable volatiles such as lactic acid, methanol, acetic acid, water, formic acid, and hydroxy acetone [12].

Table S5. Composition of volatiles

Component	Volatiles	
	V_1	V_2
Acetic Acid (CH_3COOH)	14.8	16.1
Water (H_2O)	48.1	7.6
Formic Acid (HCOOH)	5.3	5.1
Methanol (CH_3OH)	4.2	30.1
Lactic Acid ($\text{CH}_3\text{-CH(OH)-COOH}$)	1.3	31.3
Furfural ($\text{C}_4\text{H}_3\text{OCHO}$)	1.1	0.0
Hydroxyacetone ($\text{CH}_3\text{COCH}_2\text{OH}$)	0.6	9.7
Carbon Dioxide (CO_2)	20.4	0.0
Carbon Monoxide (CO)	4.2	0.1

Adapted from [14].

A previous study provided the linear correlation between torrefaction temperature and proximate properties (equations with R^2 of ~0.98). Those linear correlations were applied within the Aspen Plus® modeling to calculate the FC (Eq. (7)), VM (Eq. (8)) and Ash (Eq. (9)) of the torrefied solid product [2].

$$FC_{ST} = -56.633Y_{ST} + 73.724 \quad (7)$$

$$VM_{ST} = 61.629Y_{ST} + 16.905 \quad (8)$$

$$Ash_{ST} = 100 - FC_{ST} - VM_{ST} \quad (9)$$

2.2.2 Exergetic Analysis

Table S6. Standard chemical exergy

Element	Value used	Calculated	Literature
	ex_q^0 [kJ.mol ⁻¹]		
Water (l)	0.90 ^a	-	0.90 ^a
Nitrogen	0.72 ^a	-	0.72 ^a
Acetic Acid	920.30	920.30	919.0 ^b
Water (g)	9.50 ^a	-	9.50 ^a
Formic Acid	298.00	298.00	301.3 ^b
Methanol (g)	722.30 ^a	-	722.30 ^a
Lactic Acid	1444.20	1444.20	1545.78 ^c
Furfural	2422.20	2422.20	2407.54 ^d
Hydroxyacetone	1655.40	1655.40	-
Carbon Dioxide	19.87 ^a	-	19.87 ^a
Carbon Monoxide	275.10 ^a	-	275.10 ^a

^a[15]; ^b[16]; ^c[17]; ^d[18].

3. Results

Table S7. Stream data from Aspen Plus for torrefaction validation for light, mild, and severe torrefaction cases (60-minute reaction time and P = 1 atm), detailing flow rates, compositions, and temperatures of each component.

Aspen Plus Blocks		Dry Biomass			N2 (Cold)			Separ _{out}			Biomass _{torr}		
Temperature	°C	25	25	25	25	25	25	225	250	275	225	250	275
Mass Flows	kg.h ⁻¹	1.000	1.000	1.000	0.001	0.001	0.001	0.059	0.130	0.248	0.942	0.871	0.753
Biomass	kg.h ⁻¹	1.000	1.000	1.000	-	-	-	0.000	0.000	0.000	-	-	-
TorrBiomass	kg.h ⁻¹	-	-	-	-	-	-	0.000	0.000	0.000	0.942	0.871	0.753
Nitrogen	kg.h ⁻¹	-	-	-	0.001	0.001	0.001	0.001	0.001	0.001	-	-	-
Acetic Acid	kg.h ⁻¹	-	-	-	-	-	-	0.009	0.020	0.039	-	-	-
Water	kg.h ⁻¹	-	-	-	-	-	-	0.025	0.040	0.046	-	-	-
Formic Acid	kg.h ⁻¹	-	-	-	-	-	-	0.003	0.007	0.013	-	-	-
Methanol	kg.h ⁻¹	-	-	-	-	-	-	0.004	0.020	0.057	-	-	-
Lactic Acid	kg.h ⁻¹	-	-	-	-	-	-	0.003	0.018	0.057	-	-	-
Furfural	kg.h ⁻¹	-	-	-	-	-	-	0.001	0.001	0.001	-	-	-
Hydroxyacetone	kg.h ⁻¹	-	-	-	-	-	-	0.001	0.006	0.018	-	-	-
Carbon Dioxide	kg.h ⁻¹	-	-	-	-	-	-	0.010	0.015	0.014	-	-	-
Carbon Monoxide	kg.h ⁻¹	-	-	-	-	-	-	0.002	0.003	0.003	-	-	-
Biomass and biocoal properties													
PROXANAL													
Moisture	%	0.00	0.00	0	-	-	-	-	-	-	0.00	0.00	0.00
FC	%	17.9	17.9	17.9	-	-	-	-	-	-	20.37	24.40	31.10
VM	%	77.61	77.61	77.61	-	-	-	-	-	-	74.97	70.58	63.29
Ash	%	4.49	4.49	4.49	-	-	-	-	-	-	4.66	5.02	5.61
ULTANAL													
Carbon	%	44.91	44.91	44.91	-	-	-	-	-	-	46.42	47.77	49.41
Hydrogen	%	7.25	7.25	7.25	-	-	-	-	-	-	7.23	7.14	6.87
Nitrogen	%	0.64	0.64	0.64	-	-	-	-	-	-	0.68	0.73	0.85
Oxygen	%	42.71	42.71	42.71	-	-	-	-	-	-	40.90	39.19	36.91
Energy flow													
Q _{torr}	kJ.h ⁻¹										368	441	561

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